


ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION				MATERIAL / SPEC	QTY
PARTS LIST							
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		LOG NUMBER	THIS DRAWING IS THE PROPERTY OF				
TOLERANCES		K1430402-00	ARGONNE NATIONAL LABORATORY				
DECIMALS	ANGULAR						
XX - .01 [0.25]	- .25	DRAWN BY	DATE	CHIEF DESIGN ENGINEER	DATE	TITLE	
XXX - .005 [0.127]		corcuera	8/19/98	D. SHU	9/27/98	ADVANCED PHOTON SOURCE	
SURFACE ROUGHNESS	125	CHECKED BY	DATE	GP LEADER	DATE	K1-43	
		J. CHANG	9/25/98	T. KUZAY	9/29/98	4ID WALL COLLIMATOR	
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		DESIGNER	DATE	PROJECT MGR.	DATE	MIDDLE LEAD BAR	
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		A. CORCUERA	8/19/98			DETAIL	
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		RESPONSIBLE ENGINEER	DATE	APPROVED/RELEASED	DATE		
		J. CHANG	9/25/98				
		MATERIAL			SCALE	SIZE	DRAWING NUMBER
		LEAD GRADE "C"			1:1	C	
		ASTM B29: QQ-L-201			SHEET	1 of 1	K1-430402-00
		DO NOT SCALE DRAWING					